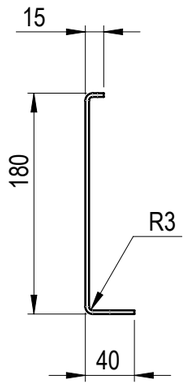
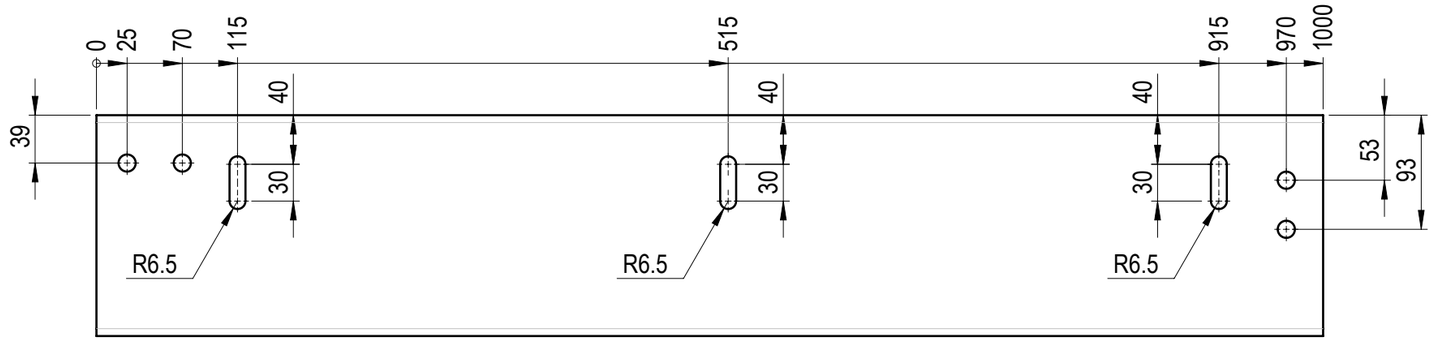
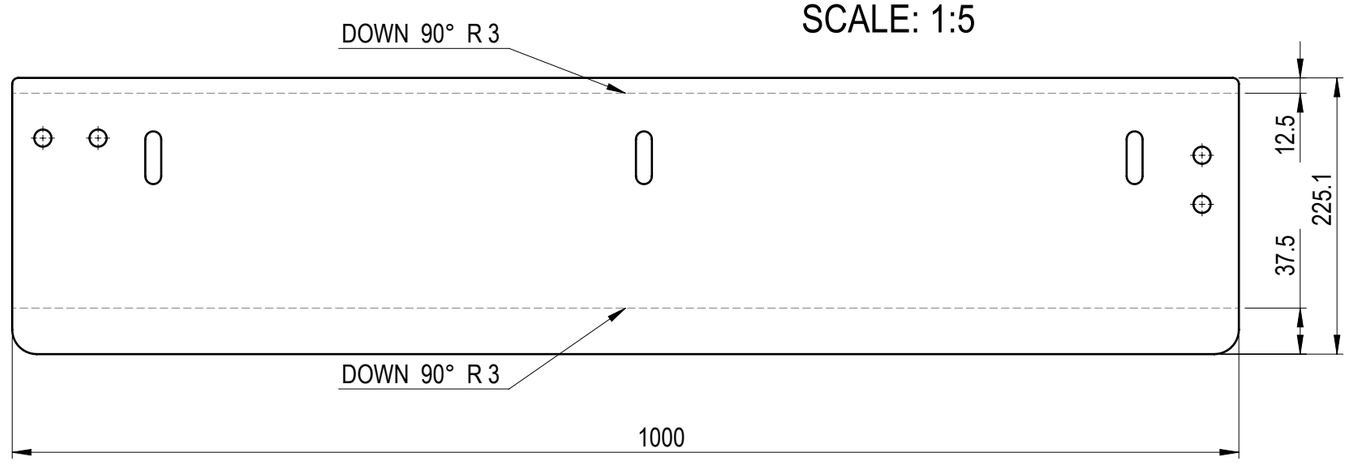
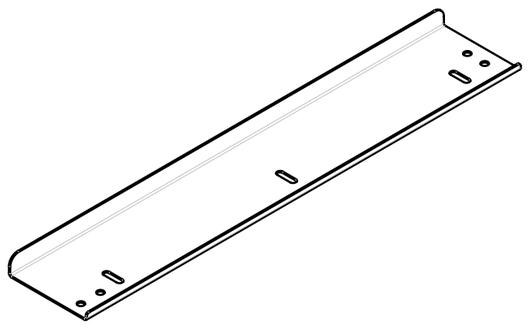




Flat Pattern view
SCALE: 1:5





SHEET METAL INFORMATION	
Length, mm	1000
Width, mm	225.1
Thickness, mm	3
Inside Bend Radius, mm	3
K-Factor	0.5
No. of Bends	2

WEMPS
ENGINEERING SERVICES

MATERIAL: DX51D+Z275	WEIGHT: 5.213 Kg	DEBURR AND BREAK SHARP EDGES DO NOT SCALE DRAWING	REVISION	DATE: 5/29/2025			
SURFACE PROTECTION: Painting G3.04 ISO 12944	MACHINING: ISO 2768 mK	THERMAL CUTTING: ISO 9013 221	WELDING: ISO 13920 BF	SCALE: 1:5	FORMAT: A3		

	NAME	SIGNATURE
Designed by	D. Dislers	
Drawn by	D. Dislers	
Technical ref.		

PART NO.: 105-09200-03

DESCRIPTION: Left corner plate 2

SHEET 1/1